



### "AS" RELAY ADJUSTMENT

If an adjustment is needed, follow steps as outlined below:

The gap between the armature and the pole piece of the coil as measured at (1) should be approximately .050 inches. The drive pawl should travel 1-1/4 to 1-1/2 teeth on ratchet spindle. Both of these conditions depend on the outboard bearings being perpendicular to the relay frame.

Tighten override stop (2) so that it just touches, but does not exert any pressure, on the armature. Check to see that the drive pawl is in firm contact with the ratchet spindle at (3).

Adjust the index spring to rest in the 1st tooth back of center (4) and to exert a minimum of pressure to the ratchet. This pressure can be adjusted by bending the index spring mounting arm. Check thru one revolution to be sure the index spring clears each tooth with a minimum of backlash.

Adjust bottom switch blade to rest lightly in depression of cam; adjust top blade so that the gap between points is 1/32 inches and resting very lightly against backing blade.

If relay is equipped with a disc, the wiper will stop in the center of a segment when the above adjustments are correct.